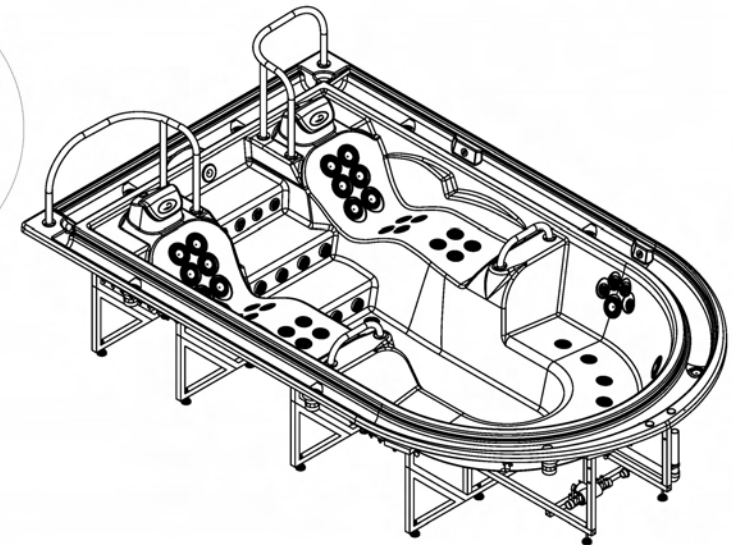
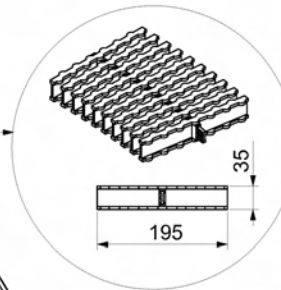
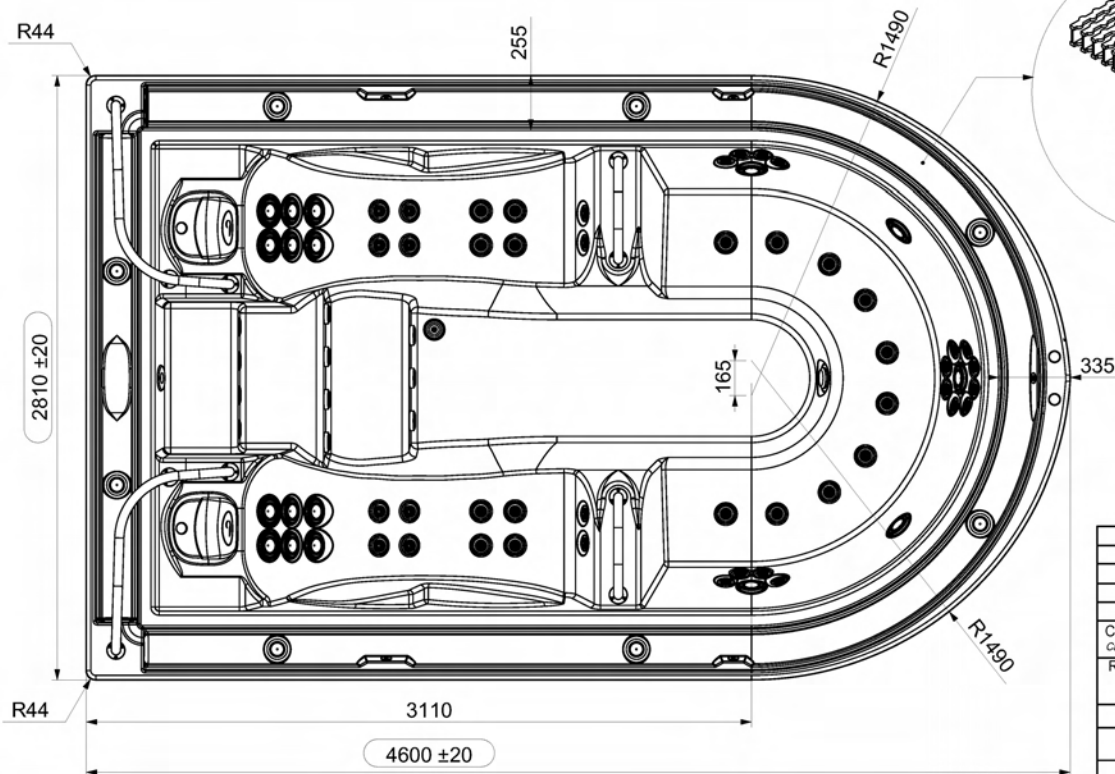
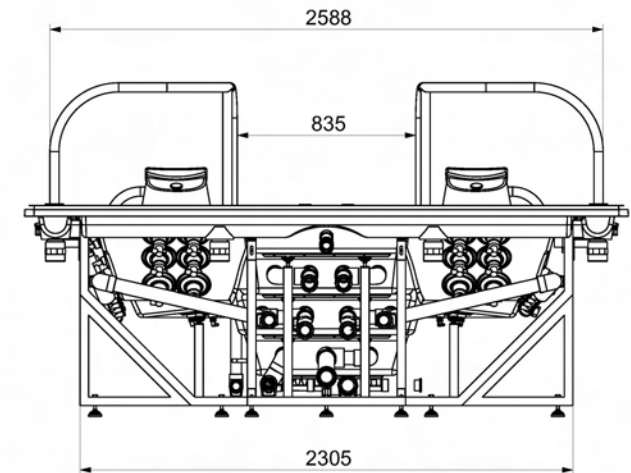
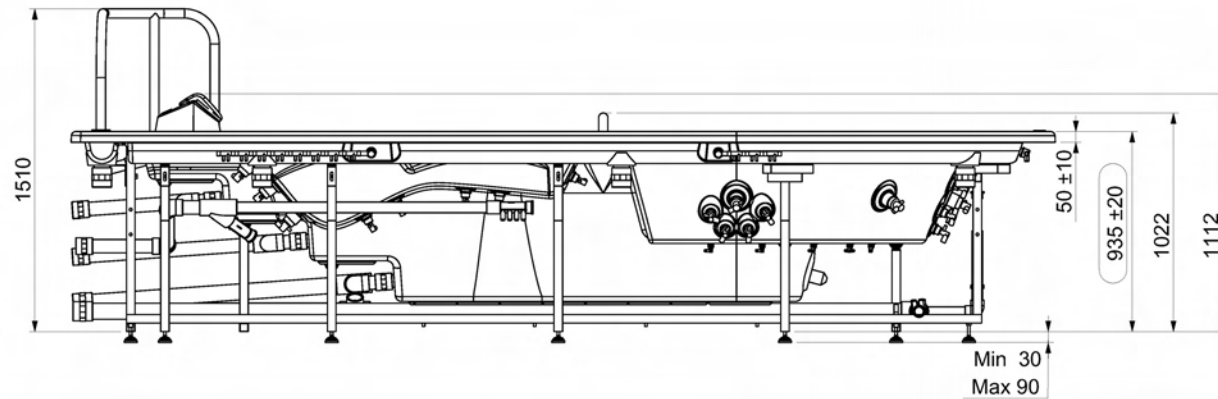


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Dimensions in mm.
Cotas en mm.

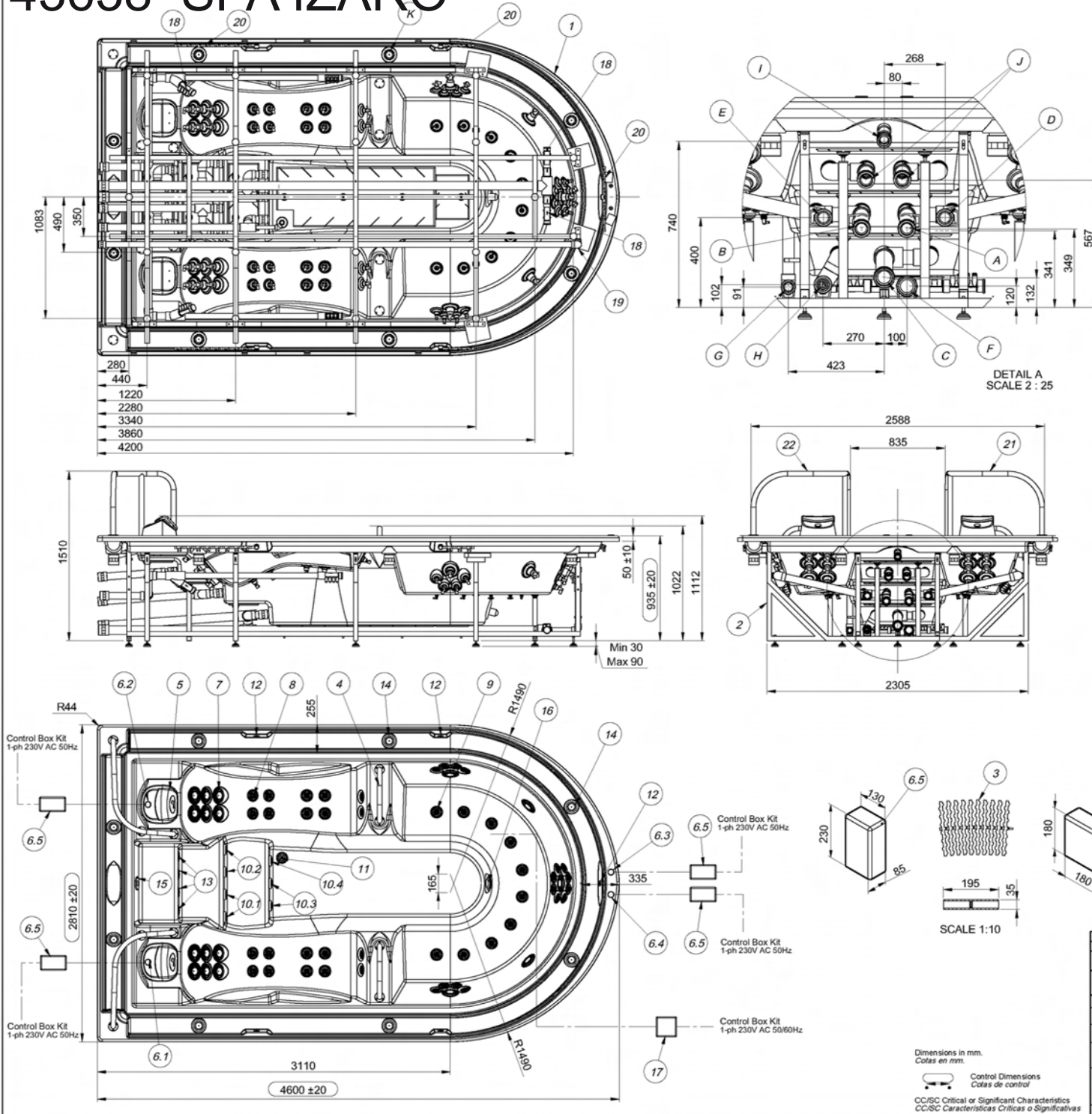


CC/SC Critical or Significant Characteristics
CC/SC Características Críticas o Significativas

01	30-04-09	M.Baraut	Control of dimensions after 1st prototype / Verificación después de prototipo.				
Change No. Cambio Núm.	Date Fecha	Name Nombre	Modification Modificación				
Remarks Observaciones							
	Date Fecha	Name Nombre	Part Name Nombre	Part Number Número	Rev No.		
Drawn Dibujado	22-01-09	M.Baraut	Spa Izaro	43638SP315	01		
Checked Verificado	22-01-09	I.Nicolas					
Scale Escala 1:25	General Tolerance Tolerancias Generales DIN 7168 ISO 2768g		Material	Surface Coating Acabado Superficial	Color RAL Blanco / White (44) Azul / Blue (46)		
			Article number Num. Artículo 43638SP315	Drawing type Tipo de plano Commercial	Weight Peso (g)	Surface Hardness Shore A	First Angle Projection 
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Bill of Material / Version

Pos.	Item	Part Number	Material / Model	Significant Characteristics	
1	Shell				
1.1	Acrylic Shell	PC090059 44/46	PMMA		x
1.2	Shell Baking Material		Fiberglass / Resin		x
1.3	Insulation		PU Low density Foam		x
2	Structure	43638-0011	Steel S235JR - Painted	Profile dimensions: 40x40x2mm	
3	Grating	34194	PP Anti-slip Anti-UV	195 x 35mm	
4	Inner Handrail	A-042/09	Stainless Steel AISI-316	Ø43mm	2
	Headrest (Pillow + Insert)	32474-0008 + 0009	PU Foam		2
6	Push-Buttons	33387	Electric Push-Button	230V - 12V	4
6.1	Right Lounge Push-Button		Electric Push-Button	Start/Stop Right lounge water massage	x
6.2	Left Lounge Push-Button		Electric Push-Button	Start/Stop Left lounge water massage	x
6.3	Seats Push-Button		Electric Push-Button	Start/Stop Seats water massage	x
6.4	Air Push-Button		Electric Push-Button	Start/Stop Seats air massage	x
6.5	Push-Button Box		input 230V AC / output 12V	included in ref. 33387	4
7	Poly - Jet	212-8167S	Poly Storm Large Directional	Stainless Steel	11
8	Cluster - Jet	212-1507S	Cluster Storm Directional	Stainless Steel	36
9	Air Nozzles	27602-0002S	PVC Body	Stainless Steel	16
10	Suction Drains				
10.1	Suction drain mass. Right L.	640-5000+716-2410	Ø 2"slp 125GPM / PVC White	To connect to Massage pump 2 2cv	2
10.2	Suction drain mass. Left L.	640-5000+716-2410	Ø 2"slp 125GPM / PVC White	To connect to Massage pump 1 2cv	2
10.3	Suction drain mass. Seats	640-5000+716-2410	Ø 2"slp 125GPM / PVC White	To connect to Massage pump 3 3cv	2
10.4	Suction drain filtration	640-5000+716-2410	Ø 2"slp 125GPM / PVC White	To connect to Filtration pump	1
11	Bottom drain	640-0430	PVC / Large face low profile	1/2" S. Grey	x
12	Air Venturi Suction	640-0427	PVC / Shur grip low profile	3/4" SB. White	5
13	Return inlet	04035+04032	Ø 2" male threaded / ABS White	Ø inlet 20mm, Ø exit 2"	4
14	Overflow drain	32641-0003	Ø 2.5" male threat. / ABS White	Ø exit 2.5"	8
15	Suction drain vacuum clean.	38805	Ø 2" male threaded / ABS White	Ø ext 1.5" - Ø to glue 50mm	1
16	Cromotherapy Light	36653	3 Led Luxeon / Stainless Steel	12V AC 11 W - cables 1.5mm2 / IPX8	1
17	Light feeder	32640	180 x 180 x 80 mm	230 V AC - 1ph - 50 / 60 Hz	7
18	Water manifold	33395-0001	ABS White	8 outlets / Ø 50mm	1
19	Air manifold	35346-0001	ABS White	10 outlets / Ø 50mm	7
20	Venturi manifold	672-7190	ABS White	6 outlets / 3/4"RB x 3/8"SB Ports	8
21	Right Outer Handrail	A-041/09	Stainless Steel AISI-316	Ø 43mm	1
22	Left Outer Handrail	A-040/09	Stainless Steel AISI-316	Ø 43mm	1

A	Suction-Water Massage Right Lounge	PVC	Ø2"	x
B	Suction-Water Massage Left Lounge	PVC	Ø2"	x
C	Suction-Water Massage Seats	PVC	Ø2.5"	x
D	Return-Water Massage Right Lounge	PVC	Ø2"	x
E	Return-Water Massage Left Lounge	PVC	Ø2"	x
F	Return-Water Massage Seats	PVC	Ø2.5"	x
G	Return-Air Massage	PVC	Ø1.5"	x
H	Suction / Return - Filtration Pump Bottom Spa	PVC	Ø2" (Suction or return depends conf.)	x
I	Suction-Filtration Vacuum Cleaner	PVC	Ø1.5"	x
J	Return-Filtration Pump	PVC	Ø2"	2
K	Overflow Drains	PVC	Ø75mm	8

Shell Colors

White (44)	x
Blue Marble (46)	x

General Specifications

Total spa surface (m2)	12.32
Water spa surface (m2)	8.15
Volume (litre)	2940
Weight (kg)	553
Dimensions (mm)	4600 x 2810 x 1100
Package Size (mm)	5000 x 2200 x 2350
Package Weight (kg)	800

01		07-05-09		M. Baraut		Control of dimensions after 1st prototype / Verificación después de prototipo.					
Change No. Cambio N.º		Date Fecha		Name Nombre		Modification Modificación					
Remarks Observaciones											
Drawn Dibujado		Date Fecha		Name Nombre		Part Name Nombre		Part Number Número		Rev. No.	
Checked Verificado		22-01-09		I. Nicolas		Spa Izaro		43638SP315		01	
Scale Escala		1:25		General Tolerance Tolerancia General DIN 7168 ISO 2768g							
Material						Surface Coating Acabado Superficial		Color RAL			
Article number Num. Artículo 43638SP315						Drawing type Tipo de plano Product		Weight Peso (g)		Surface Hardness Shore A	
First Angle Projection 											
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